



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

HBE GMBH
HÖNNESTRAßE 47
D - 58809 NEUENRADE

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 12.02.2019 UNTIL 11.02.2022
CERTIFICATE REGISTRATION NO.: **QMS 0115545-00-02**
Bonn, 25.02.2019



Dipl.-Ing. René Lövenich
Head of Certification Body

ATTACHEMENT TO CERTIFICATE NO.: **QMS 0115545-00-02**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2006-03 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE
783 - DRAWN ARC STUD WELDING

BASE MATERIALS(S): S235, S275 IN ACCORDANCE WITH EN 10025-2
1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088

RESPONSIBLE WELDING SUPERVISOR: ROLF BÖTTCHER BORN 16.01.1962
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVE: N.N.

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 22.01.2019