

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0115545-00-03 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **HBE GMBH**
HÖNNESTRAßE 47
D - 58809 NEUENRADE

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09
DIBT- ZULASSUNGSBESCHEID Z-30.3-6
STAWAR:2011

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND
INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE
ELECTRODE
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE
ELECTRODE

BASIS MATERIALS: S235, S275 IN ACCORDANCE WITH EN 10025-2
1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH
EN 10088

RESPONSIBLE WELDING COORDINATOR: ROLF BÖTTCHER BORN 16.01.1962
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVES: N.N.

START OF VALIDITY: 12.02.2022

NEXT INSPECTION: 11.02.2025 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0115545-00-03**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING
„ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.
FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF
AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR
BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 19.05.2022


Dipl.-Ing. René Lövenich
Head of Certification Body