

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 – CPR – 0115545-00-02**
 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION
 WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER:	HBE GMBH HÖNNESTRAßE 47 D - 58809 NEUENRADE
PRODUCTION SITE(S):	AS NAMED ABOVE
TECHNICAL SPECIFICATION:	EN 1090-2:2018-09 DIBT- ZULASSUNGSBESCHEID Z-30.3-6 STAWAR:2011
EXECUTION CLASS:	STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2
WELDING PROCESS(ES):	111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE
BASIS MATERIALS:	S235, S275 IN ACCORDANCE WITH EN 10025-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088
RESPONSIBLE WELDING COORDINATOR:	ROLF BÖTTCHER BORN 16.01.1962 WELDING SPECIALIST/IWS (DVS/IIW)
REPRESENTATIVES:	N.N.
START OF VALIDITY:	12.02.2019
NEXT INSPECTION:	11.02.2022 (ON-SITE INSPECTION)
CERTIFICATE REG. NO.:	SCH 0115545-00-02
COMMENTS:	WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z- 30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 25.02.2019


 Dipl.-Ing. René Lövenich
 Head of Certification Body