



**STAREX®** COUPLINGS

## STAREX® COUPLINGS



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### STAREX® FLEXIBLE COUPLINGS

- Double cardanic curved tooth gear coupling
- Application in mechanical engineering and hydraulics
- Compensation of misalignment of shaft axial-radial-angular
- Axially pluggable - simple mounting
- Hub material: steel
- Sleeve material: polyamide
- Finish bore with keyway, cone and tothing
- Basic programme available from stock, please see page 178



Order code STAREX® couplings			
Coupling type	Size	Bore	Bore
STAREX®	MB 38	Ø 38	N/2

### STAREX® FL-PA FLEXIBLE FLANGE COUPLINGS

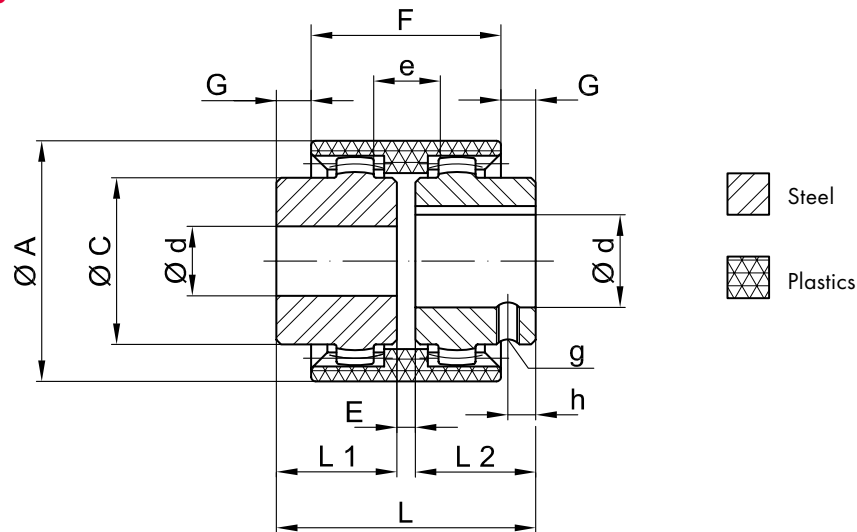
- Torsionally rigid, positive coupling for diesel engine drives of hydraulic pumps
- Short installation lengths
- Simple plug-in installation of hub and flange without aligning tools
- Maintenance free due to combination of materials plastics / steel
- High mechanical stability and temperature resistance up to +130°C due to fibre-glass reinforced polyamide flange
- For all hydrostatic drive of construction machines, harvesters and forest machineries



Order code STAREX® FL-PA couplings			
Coupling type	Size	Hub	Bore
STAREX® FL-PA	7 1/2"	48	SAE 16/32 x15Z

# STAREX® FLEXIBLE COUPLINGS

## DIMENSIONS



STAREX® type	Pre bore $\varnothing$ [mm]	Finish bore <sup>1)</sup> [mm]		Dimensions [mm]										Extended hubs L1+ L2 [mm]	Weight <sup>2)</sup> [kg]
		min	max	$\varnothing A$	$\varnothing C$	L	L1+L2	E	G	F	g	h	e		
MB 14	–	6	14	40	25	50	23	4	6.5	37	M5	6	10	30	0.18
MB 24	4	10	24	52	36	56	26	4	7.5	41	M5	6	14	50	0.32
MB 28	6	12	28	66	43	84	40	4	19	46	M8	10	13	60	0.75
MB 32	8	14	32	76	50	84	40	4	18	48	M8	10	13	60	0.95
MB 38	10	18	38	83	58	84	40	4	18	48	M8	10	13	80	1.25
MB 42	–	20	42	92	65	88	42	4	19	50	M8	10	13	110	1.50
MB 48	–	20	48	100	68	104	50	4	27	50	M8	10	13	110	1.80
MB 65	–	25	65	140	96	144	55	4	36	72	M10	20	16	70/140	4.20
MB 80	–	30	80	175	124	186	90	6	46.5	93	M10	20	20	–	11.50

<sup>1)</sup> Finish bores acc. to ISO standard H7, keyway acc. to DIN 6885, sheet 1-JS99

<sup>2)</sup> Weights refer to max.  $\varnothing d$  without keyway.

When mounting the coupling, dimension "E" must be set exactly.

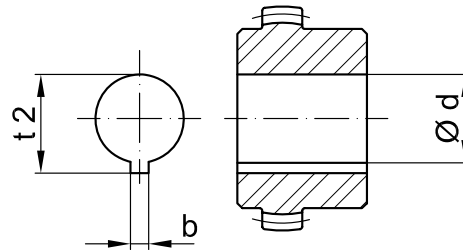
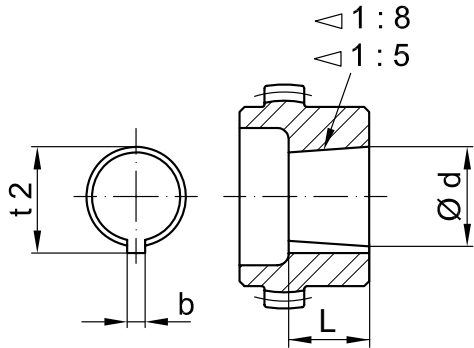
The stability of the coupling will be increased by careful alignment of the shafts.

## TORQUE / MISALIGNMENT VALUES

STAREX® type	Torque [Nm]		Max. speed [1/min]	Max. misalignments		
	Nenn $T_{KN}$	max. $T_{Kmax.}$		Axial [mm]	Radial [mm]	Angular [°]
MB 14	10	20	14000	± 1	± 0.3	± 1° per hub
MB 24	21	42	10500		± 0.4	
MB 28	45	90	8500		± 0.4	
MB 32	60	120	7500		± 0.4	
MB 38	81	162	6700		± 0.4	
MB 42	100	200	6000		± 0.4	
MB 48	142	285	5500		± 0.4	
MB 65	380	760	4000		± 0.6	
MB 80	700	2100	3100		± 0.7	

Assembly instruction can be found in the download section of our webpage: [www.hbe-hydraulics.com](http://www.hbe-hydraulics.com)

## BORE CODES



## CONICAL (TAPER) BORES

Code	Bore details taper 1:8 [mm]			
	$\varnothing d + 0.05$	$b + 0.05$	$t_2 + 0.05$	L
... N/1	9.7	2.4	10.7	16.5
... N/1c	11.6	3	12.9	16.5
... N/1e	13	2.4	13.8	21
... N/1d	14	3	15.5	17.5
... N/1b	14.3	3.2	15.7	19.5
... N/2	17.2	3.2	18.3	24
... N/2a	17.2	4	19.0	24
... N/2b	17.2	3	18.4	24
... N/3	22	4	23.5	28
... N/4	25.4	4.78	27.8	36
... N/4b	25.4	5	28.2	36
... N/4a	27	4.78	28.8	32.5
... N/4g	28.45	6	29.3	38.5
... N/5	33	6.35	35.5	44
... N/5a	33	7	35.5	44
... N/6	43.05	7.95	46.5	51
... N/6a	41.15	8	44.2	42.5

Code	Bore details taper 1:5 [mm]			
	$\varnothing d + 0.05$	$b + 0.05$	$t_2 + 0.05$	L
... A 10	9.85	2	10.85	11.5
... B 17	16.85	3	18.65	18.5
... C 20	19.85	4	22.05	21.5
... Cs 22	21.95	3	23.75	21.5
... D 25	24.85	5	27.75	26.5
... E 30	29.85	6	32.45	31.5
... F 35	34.85	6	37.45	36.5
... G 40	39.85	6	42.45	41.5

## INCH BORES

Code	Metric [mm]			Inch	
	$\varnothing d$	b	$t_2 + 0.381$	$\varnothing d$	b
DNB	11.11 + 0.025	2.4 + 0.051	12.5	7/16"	3/32"
V	11.11 + 0.025	3.2 + 0.051	12.6	7/16"	1/8"
Ta	12.7 + 0.025	3.2 + 0.051	14.3	1/2"	1/8"
E	15.875 + 0.025	3.2 + 0.051	17.5	5/8"	1/8"
Ed	15.875 + 0.025	4.78 + 0.051	18.1	5/8"	3/16"
ES	15.875 + 0.025	4.0 + 0.051	17.7	5/8"	5/32"
Ad	19.05 + 0.025	3.2 + 0.051	20.7	3/4"	1/8"
A	19.05 + 0.025	4.78 + 0.051	21.3	3/4"	3/16"
G	22.225 + 0.025	4.78 + 0.051	24.7	7/8"	3/16"
F	22.225 + 0.025	6.35 + 0.051	25.2	7/8"	1/4"
H	25.4 + 0.025	4.78 + 0.051	27.8	1"	3/16"
HS	25.4 + 0.025	6.35 + 0.051	28.7	1"	1/4"
SB	28.575 + 0.025	6.35 + 0.051	31.5	1 1/8"	1/4"
Sd	28.575 + 0.025	7.93 + 0.051	32.1	1 1/8"	5/16"
Js	31.75 + 0.025	6.35 + 0.051	34.6	1 1/4"	1/4"
K	31.75 + 0.025	7.93 + 0.051	35.5	1 1/4"	5/16"
M	34.925 + 0.025	7.93 + 0.051	38.6	1 3/8"	5/16"
CB	36.512 + 0.025	9.55 + 0.051	38.6	1 7/16"	3/8"
C	38.1 + 0.025	9.55 + 0.063	42.5	1 1/2"	3/8"
N	41.275 + 0.025	9.55 + 0.063	45.8	1 5/8"	3/8"
L	44.45 + 0.025	11.11 + 0.063	49.4	1 3/4"	7/16"
NM	47.625 + 0.025	12.73 + 0.063	53.5	1 7/8"	1/2"
DS	50.8 + 0.025	12.73 + 0.063	56.4	2"	1/2"
P	53.975 + 0.038	12.73 + 0.063	60	2 1/8"	1/2"
U	57.15 + 0.038	12.73 + 0.063	62.9	2 1/4"	1/2"
UB	60.325 + 0.038	15.875 + 0.076	67.6	2 3/8"	5/8"
W	69.85 + 0.038	15.875 + 0.076	77.3	2 3/4"	5/8"
WN	73.025 + 0.038	19.05 + 0.076	82.9	2 7/8"	3/4"
WD	85.725 + 0.038	22.225 + 0.076	95.8	3 3/8"	7/8"
WE	88.9 + 0.038	22.225 + 0.076	98.6	3 1/2"	7/8"
WF	92.075 + 0.038	22.225 + 0.076	101.9	3 5/8"	7/8"

# STAREX® FLEXIBLE COUPLINGS

## BASIC PROGRAMME METRICAL BORES

STAREX® type	Finish bores acc. to ISO standard H7, keyway acc. to DIN 6885, sheet 1 [mm]																												
	8	10	11	12	14	15	16	18	19	20	22	24	25	28	30	32	35	38	40	42	45	48	50	55	60	65	70	75	80
MB 14	•	•	•	•	•																								
MB 24		•		•	•	•	•	•	•	•	•	•																	
MB 28				•	•	•		•	•	•	•	•	•																
MB 32		•	•			•	•	•	•		•																		
MB 38												•	•	•	•	•	•	•	•										
MB 42											•	•	•	•	•	•	•	•	•	•	•								
MB 48												•	•	•	•	•	•	•	•	•	•	•	•						
MB 65																				•	•	•	•	•	•	•	•	•	
MB 80																								•	•	•	•	•	•

• Standard length

■ Standard extended

Basic programme available from stock at short notice

## BASIC PROGRAMME INCH BORES

STAREX® type	Inch bores					
	Ed	A	G	F	Bs	K
MB 14	•					
MB 24		•	•	•		
MB 28		•	•	•	•	
MB 32						
MB 38						•
MB 42		•	•	•	•	•

## BASIC PROGRAMME CONICAL (TAPER) BORES

STAREX® type	Taper 1:5		Taper 1:8				
	A10	B17	N/1	N1d	N/2	N/2α	N/3
MB 14	•		•				
MB 24	•	•	•	•	•	•	
MB 28	•	•	•	•	•	•	
MB 32						•	
MB 38		•			•	•	•
MB 42		•					•

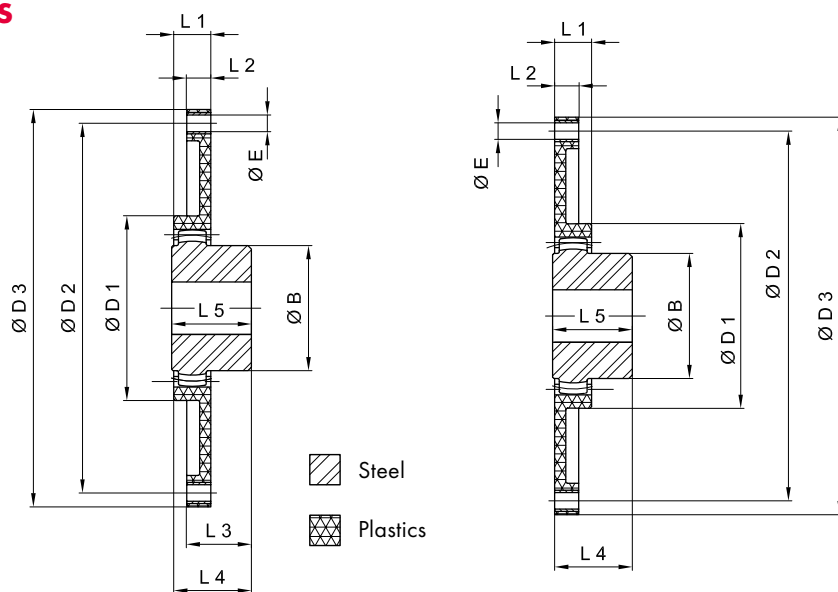
## AVAILABLE INTERNAL TOOTHINGS

SAE-Profile	Profile DIN 5480	Profile DIN 5482	Profile DIN 5462
8/16 x 13Z*	N20 x 1.25	A17 x 14	B8 x 32 x 36*
8/16 x 15Z	N25 x 1.5	A22 x 19	
8/16 x 17Z	N30 x 2	A25 x 22	
12/24 x 14Z*	N35 x 2*	A28 x 25	
12/24 x 17Z*	N40 x 2	A30 x 27	
16/32 x 9Z*	N45 x 2	A35 x 31	
16/32 x 11Z	N50 x 2*	A40 x 36	
16/32 x 13Z*	N55 x 2	A45 x 41*	
16/32 x 15Z*	N60 x 2	A48 x 44	
16/32 x 21Z	N70 x 3	A50 x 45	
16/32 x 23Z	N80 x 3	A58 x 53	
16/32 x 27Z	N90 x 3		

\*Basic programme

## FLEXIBLE FLANGE COUPLINGS STAREX® FL-PA

### DIMENSIONS



Assembly diagram 1  
(short version)

Assembly diagram 2  
(long version)

### SAE FLANGES

FL-PA type	Dimensions [mm]			Number z	Torque [Nm]	
	Ø D2	Ø D3	Ø E		T <sub>KN</sub>	T <sub>Kmax</sub>
6 1/2"-48	200.02	215.90	9	6	237	599
7 1/2"-48	222.25	241.30	9	8	237	599
8"-48	244.47	263.52	11	6	237	599
10"-48	295.27	314.32	11	8	237	599
10"-65	295.27	314.32	11	8	644	1605
11 1/2"-65	333.37	352.42	11	8	644	1605
11 1/2"-80	333.37	352.42	11	8	1198	3006

### METRIC FLANGES

FL-PA type	Dimensions [mm]			Number z
	Ø D2	Ø D3	Ø E	
96-48	50	96	9	4
125-48	100	125	9	3
135-48	100	135	9	3
130-48	105	130	11	4
150-48	130	150	9	5
152-48	122	152	12	3
152-48	125	152	12	3

### HUB DIMENSIONS FOR SAE FLANGES

STA-REX® type	Finish bore [mm]		Dimensions [mm]							Extended hub L5 [mm]	Nominal size acc. to SAE (d)				
	min.	max.	Ø B	Ø D1	L5	L3	L4	L1	L2		6 1/2"	7 1/2"	8"	10"	11 1/2"
MB 42	20	42	65	100	42	33	40	20	13	110	x	x	x	x	-
MB 48	20	48	68	100	50	41	48	20	13	110	x	x	x	x	-
MB 65	25	65	96	132	55	45	52	27	21	70/140	-	-	-	x	-
MB 65	25	65	96	170	55	45	52	31	21	70/140	-	-	-	-	x
MB 80	25	80	124	170	90	78	87	30	21	-	-	-	-	-	x

Corresponding pump mounting plates can be found in chapter "flange couplings", page 185

Online catalogue



[epaper.hbe-hydraulics.com/en](http://epaper.hbe-hydraulics.com/en)

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